A FLEXDEV GROUP COMPANY





GALAXY™

THE PERFECT GLITTERING HEAT TRANNSFER FILM FOR ACCESSORIES PERSONALISATION

Looking for trendy and smooth touch heat transfer film? Galaxy is a glittering PU that will suit particularly well to the personalisation of fashion and promotional accessories.

Fashion Accessories



Product description

- ✓ Smooth touch with a glitter look → two in one finish.
- ✓ Very small and thin sequins, which allow to achieve a perly/iridescent effect.
- ✓ Great to give 3D effect to your personalisations thanks to its thickness.
- ✓ Available in 10 colours:



Application key points

✓ Very easy to cut thanks its small sequins.

Usage benefits

- ✓ Adapted to medium designs and lettering personalisations.
- ✓ Recommended on fashion accessories and home deco thanks its soft touch feature.
- ✓ Very easy to care, it could be wash up 60°C.

E heat transfers for textiles

SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions
PU	140-200 μm	Adhesive & Transparent Polyester	All references available in: 50 cm x 20 m Ref. 1108, 1107, 1101, 1102, Also available in: 50cm x 20 m

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & Duration
Cotton Polyester Acrylic Cotton/Polyester blends without repellent treatment	Use a Flock Blade 60°	<u>All References:</u> 160°C – 20 s 320°F – 20 s <u>Excepted Reference</u> <u>1107:</u> 180°C – 20 s 356°F – 20 s

Pressure	Peeling
Medium	Cold

Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flock blade of 60° for the Galaxy.

Step 2 – Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at $160^{\circ}C/320^{\circ}F$ for 20 seconds, with a medium pressure, except for the reference 1107 ($180^{\circ}C/356^{\circ}F$ for 20 seconds).

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material while cold.

NOTE: We highly recommend you to perform tests before launching a production.

CARE AND MAINTENANCE RECOMMENDATIONS

Washing		Ironing	Tumble- dry	Dry cleaning
Up to 60°C/140°F		On reverse side only	Yes	Yes
Storage life	Storage Temperature & Lightning			Position
Up to 1 year	13	y room with 5°C-30°C/ 59°F-86°F	Away from sunlight	Vertical position

Care and maintenance:

- ✓ Always respect the garments' instructions.
- ✓ Wait 24 hours after the application before the first wash.
- ✓ Avoid the use of aggressive products.

Washing recommendations:

- \checkmark Respect the textile recommendations.
- ✓ Preferably inside out to extend the design's life.
- ✓ Do not bleach.